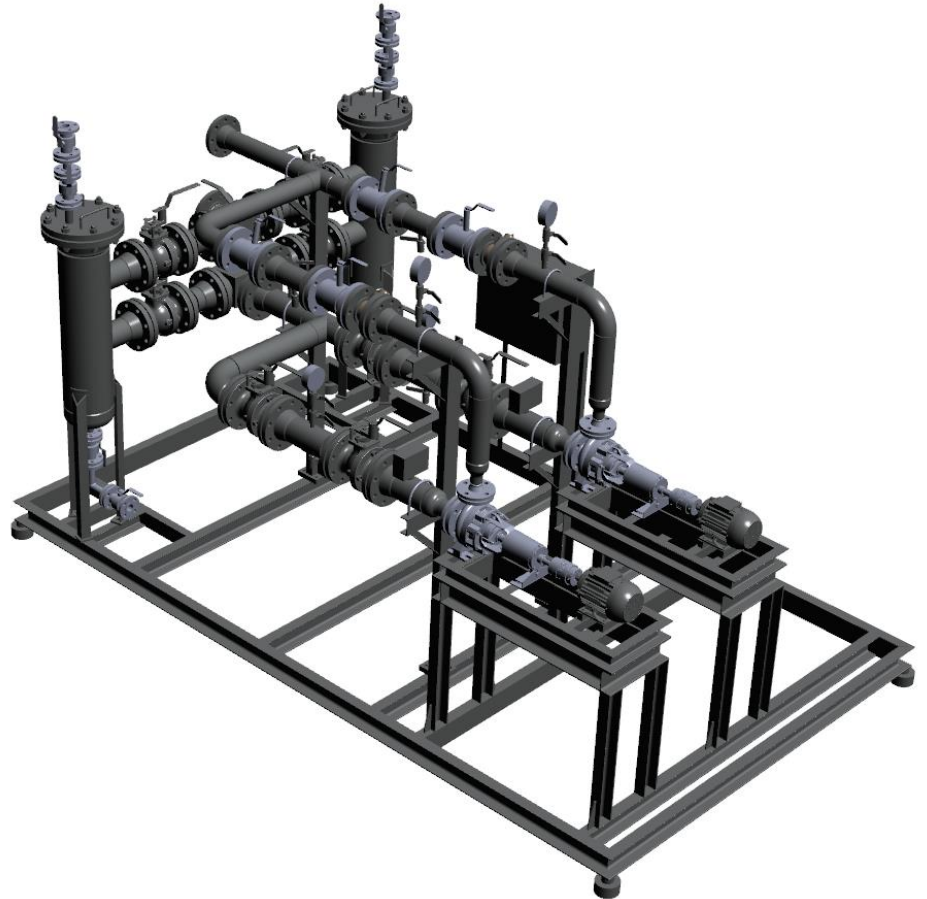
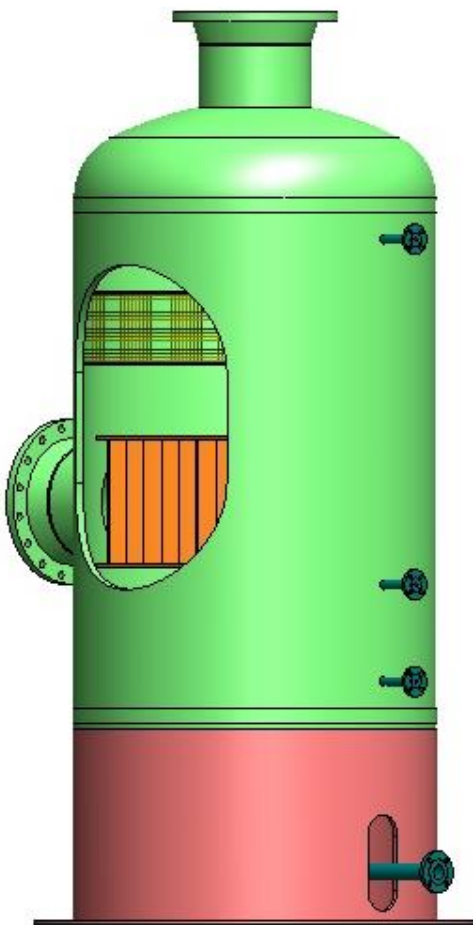


# Pressure Vessels & Skids



## In-house Design Capability

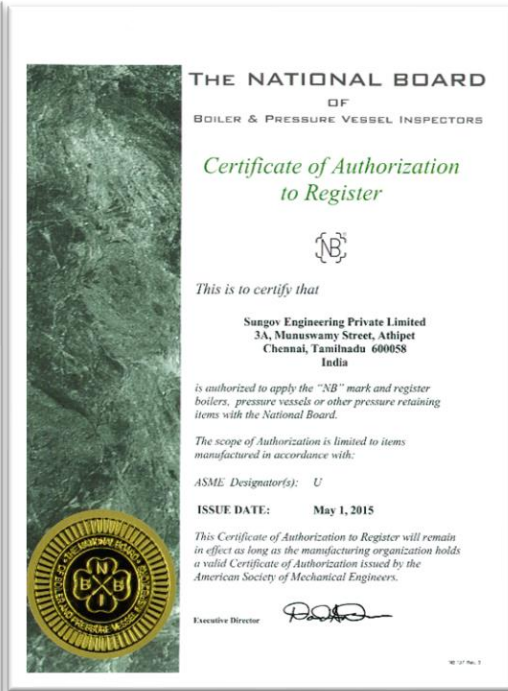
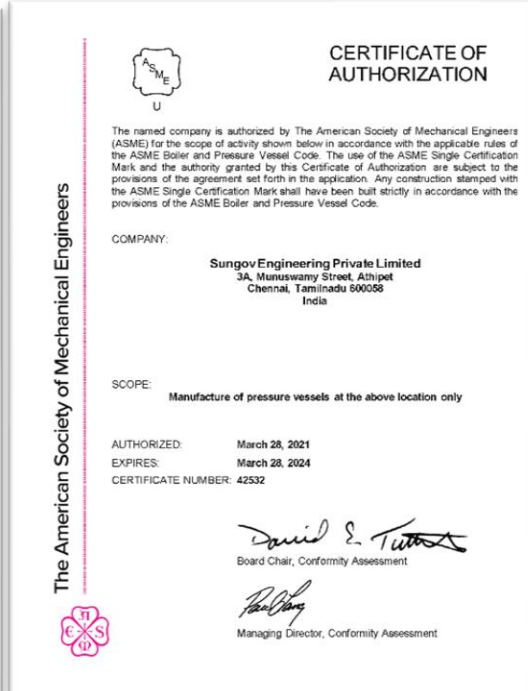
- PV Elite® for pressure vessel design in accordance with ASME BPVC/PD 5500
- SolidWorks® for 2D modeling, 3D modeling and finite element analysis simulation
- DWSim® for chemical process simulation and equipment sizing
- Technical library consisting of various ASME, ASTM, EN, BS, JIS, NACE, ISO and similar international standards

## Quality Assurance

- Each vessel has complete traceability through transferred marking/coded marking
- Each vessel has a weld map indicating WPS to be used, NDE proposed
- All welding personnel as ASME Section IX qualified
- All NDE personnel are ASNT Level II qualified
- CSWIP/AWS qualified welding inspectors inhouse

## Key Competitive Advantage

Our team of chemical process design engineers, mechanical design engineers, drafting personnel, piping engineers, electrical & instrumentation engineers, welding engineers, welding inspectors, NDE personnel, painting inspectors have extensive experience in handling various national & international customer specifications like Shell DEPs, PDO SPs, ADNOC ESs, EIL Specs and similar in addition to the international standards. This enables us to design, engineer, fabricate, test, paint & supply pressure vessels and skids in complete compliance to project requirements.



## In-house Infrastructure

- Three manufacturing plants
- Two fabrication bays in Unit 3 with total covered area of 10,000 sq. ft
- A dedicated fabrication bay for stainless steel/ alloy steel fabrication
- One fabrication bay in Unit 2 with covered area of 9,000 sq. ft
- EOT crane handling facility of up to 7.5 Tons in all bays
- Total electrical connection (Unit 2 & 3) 150 kVA
- Plate rolling facility up to 2m width and 30mm thick
- Welding rotators up to 5 Tons capacity; welding positioners up to 1 Ton capacity
- 3m x 3m column-boom with flux recovery SAW welding package for high weld deposition

## Materials & Capability

- Carbon steel to SA 516 Gr. 60/70N / SA 106 Gr. B & equivalent
- Low temperature carbon steel to SA 333 Gr. 6 & equivalent
- Austenitic stainless steel to SA 240 Typ 304, 304L, 316, 316L
- Duplex stainless steel to SA 240 Typ UNS S31803, S32750
- UNS N06625, UNS N08825 alloys
- Rubber lined vessels as option
- HIC resistant carbon steels/CRAs as option
- Cladded vessels as option
- Maximum diameter of 3000mm
- Minimum diameter of 40mm
- Maximum thickness of 50mm
- Minimum thickness of 2mm

## Industries Used In

- Oil and Gas E&P
- Petroleum Refining
- Chemical Mfg.
- Food & Beverage Mfg.
- Petrochemical Mfg.
- Environmental
- Cement Mfg.
- Marine
- Power Generation
- Steel Mfg.
- Gas Distribution
- Defence

# Some of our Patrons



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